












Date: Monday, 11/08/2008 10:20:24 AM
User: Linda Lacelle

Process Sheet

Process Sheet			
Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET
Job Number	: 41083-3	Part Number	: D35921
Estimate Number	: 12811	Drawing Number	: D3592 REV.B
P.O. Number	:	Project Number	: N/A
This Issue	: 11/08/2008 S.O. No. :	Drawing Revision	: B
Prsht Rev.	: NC	Material	:
First Issue	: 11/08/2008 Type : SMALL /MED FAB	Due Date	: 25/08/2008
Previous Run	: 35331	Qty:	40 Um: Each
Written By	:		
Checked & Approved By	: <u>JUD 08-8-11</u>		
Comment	: Est Rev:A New Issue 07-03.26 ec		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S125	6061-T6 .125 Sheet	
			
Comment: Qty.: 0.1460 sf(s)/Unit Total : 5.8380 sf(s) 6061-T6 .125 Sheet Batch: <u>108659</u> <u>HB 8-8-13</u>			
Grain must be Along 4.63**			
2.0	WATER JET	FLOW WATER JET	
			
Comment: FLOW WATER JET 1-Cut as per Dwg D3592 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> <u>HB 8-8-13</u>			
2-Deburr if necessary			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>HB 8-8-13</u>			
4.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK <u>S 08/00/13</u> <u>(48)</u> <u>center</u>			
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1 <u>HB 08/09/07</u> <u>(16)</u>			
Form as per Dwg D3592 using DT8949			

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 41083

Part Number: D35921

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/09/08 (x16)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WAT

SP 08.09.09

(16x)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/09 JF

Job Completion



mf 08-09-09

DART AEROSPACE LTD		Work Order: 41083
Description: Bracket		Part Number: D3592-1
Inspection Dwg: D3592	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

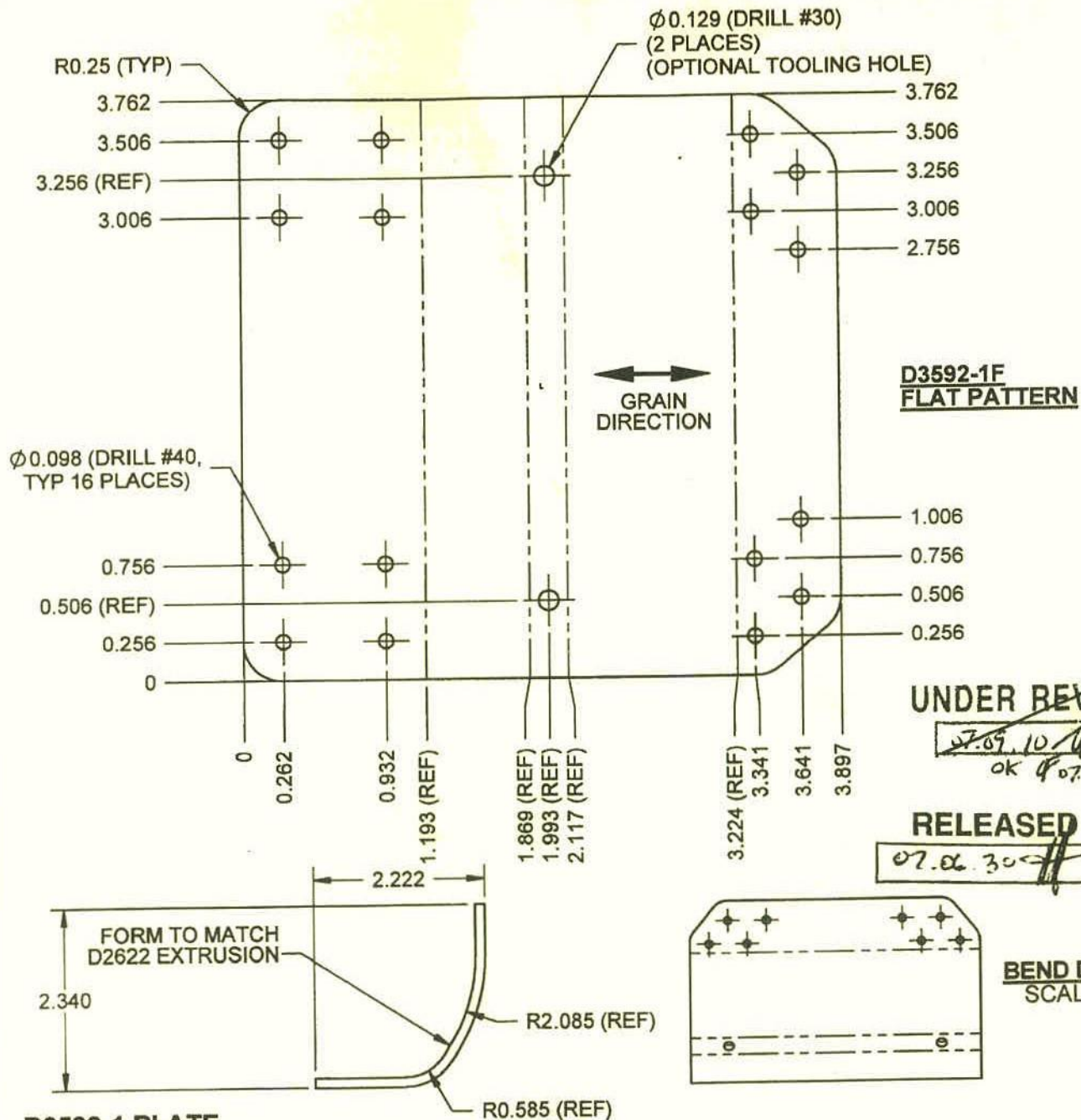
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	.131	*			
Ø0.098	+0.004/-0.001	.100	*			
0.506	+/-0.010	.506	*			
0.256	+/-0.010	.264	*			
0.756	+/-0.010	.756	*			
3.256	+/-0.010	3.256	*			
0.262	+/-0.010	.262	*			
1.993	+/-0.010	1.995	*			
3.341	+/-0.010	3.343	*			
3.641	+/-0.010	3.641	*			
3.897	+/-0.010	3.402	*			
3.762	+/-0.010	3.775	*			

Measured by: JB	Audited by: S	Prototype Approval:	N/A
Date: 8-8-13	Date: 08/08/13	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.15	New Issue	KJ/EC/DD	AS

DART

DESIGN 9P	DRAWN BY JC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 9P	APPROVED H	DRAWING NO. D3592	REV. B SHEET 1 OF 1
DATE 07.05.31	TITLE PLATE		SCALE 1:1
A	07.01.15	NEW ISSUE	
B	07.05.31	TOOLING HOLES ADDED	

**D3592-1 PLATE****NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.125" THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.125)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.010 MAX

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